

## **E-Line application solution**

The WAGNER E-Line application solution offers the best quality and combines all WAGNER components in one economic powder coating system.



The **WAGNER E-Line solution** allows the customer to provide its wide range of diverse components with a perfect surface. With this highly efficient coating system, you will benefit from high process reliability with consistent results.

- Optimal application results guaranteed with our high-quality key components: Powerful PEA C4 automatic guns, precise EPG S2 modules and an accurate moving system.
- Best airflow & highest transfer efficiency thanks to the special PVC booth construction and optimized inner geometry. Side ducts enable maximum application efficiency.
- Low investment cost with the PXE powder center with integrated all-in-one control and an excellent price-performance ratio.





#### Perfect combination for best results

The WAGNER E-Line application solution offers the best quality and combines all WAGNER components in one economic coating system.

#### **Energy Efficiency Package**

Improved recovery rate & minimised pressure loss
Thanks to the bionic elbow pipings and cyclone inset.

Large potential savings
Up to 40% less energy consumption and cost savings.

Maximised production stability
High safety of colour changes without the risk of contamination.

#### QuickCube powder booth

#### Flexible layout options

Different booth layouts available with a maximum workpiece size of  $2000\,x\,800$  mm.

#### **Production stability**

Guaranteed by the WAGNER booth design with PVC sandwich walls.

#### Homogeneous powder coating

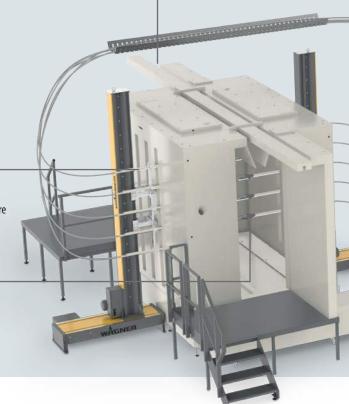
Thanks to the double-sided floor extraction system, the air stream does not affect the powder cloud like most market-based systems.

### Optimum airflow & highest transfer efficiency

Special PVC booth construction and optimized inner geometry with the WAGNER floor design. Side ducts ensure maximum application efficiency.

#### **Optimal application results**

Guaranteed with our high-quality key components: Powerful PEA C4 automatic guns, precise EPG S2 modules and accurate moving systems.





#### PEA C4 automatic gun

Increased transfer efficiency
The optimized e-static technology
ensures efficient powder charging.

Smooth powder output
The gun and nozzle design of the
PEA C4 gun guarantees stable
coating results.

Flexible application options
A wide range of powders can be
applied, including metallic or
UDS powder.



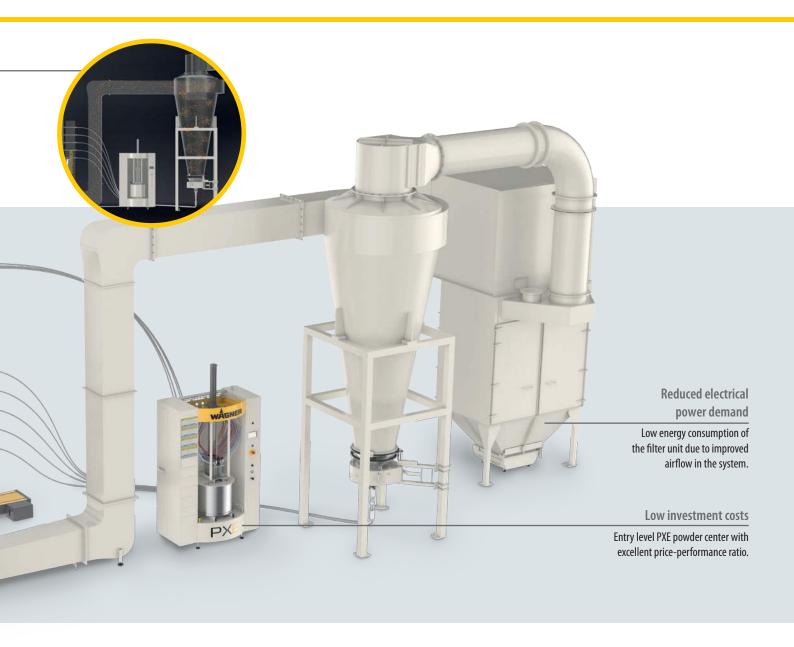
#### PEM-X1 manual gun

**Ergonomic handling**Robust and lightweight design (only 490 g).

Production stability
Homogeneous powder cloud
for even layer thicknesses.

User-friendly operation Quick adjustment of the powder quantity and easy program switch via remote control.

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#### **WAGNER PXE**

#### Intuitive handling

The 7" all-in-one touch display allows the whole system to be operated from one central control unit.

#### Flexible powder feeding

Powder supply directly from the powder box or WAGNER fluidized hopper, depending on customer demands.

Maximum production reliability
Reproducible coating results thanks to integrated recipe control.





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#### **Technical data**

| Product portfolio   | Powder booth                  | QuickCube   |  |
|---------------------|-------------------------------|---|--|
|                     | Powder center                 | PXE   |  |
| Application         | Max. guns                     | 12 x automatic + 2 x manual or 14 x automatic                         |  |
|                     | Guns                          | PEA C4 or PEA C4 XL 1.4   |  |
|                     | Gun arrangement               | 1 x 7 vertical per side or 2 x 3 horizontal per side                  |  |
|                     | Part detection                | Gap control (PXE standard)  |  |
| Manual Coater       | Gun                           | PEM-X1  |  |
|                     | Manual platforms              | 1 x pre-coating / 1 x post-coating                                    |  |
| Booth               | Type of booth                 | QuickCube   |  |
|                     | Material                      | PVC 100 mm sandwich walls   |  |
|                     | Size                          | Max . 2000 (H) x 800 (W)  |  |
|                     | Gun slots max.                | 4 per side  |  |
| Moving System       | Vertical unit                 | VU 2-1800 to VU 2-2400  |  |
|                     | Horizontal unit               | RS 1000 (manual) or HU 1000 (electrical)                              |  |
| Feeding/Preparation | Powder center                 | PXE (standard) or PXE (maximum)                                       |  |
|                     | Type of injectors             | PI-F1 (80-360 g/min), PI-F1-S (80-450 g/min), HiCoatED (50-250 g/min) |  |
|                     | Fresh powder refill           | Manually  |  |
|                     | Sieving of powder             | Not available   |  |
| Recovery            | Cyclone & filter              | 13.000 Nm³/h 18,5 kW or 17.000 Nm³/h 22 kW                            |  |
|                     | Energy Efficiency Package EEP | Yes, integrated   |  |
|                     | Recovery                      | PP25 S - peristaltic pump   |  |
| Control             | Control type                  | All-in-one control  |  |
|                     | Display size                  | 7" colour touch display (PXE standard)                                |  |
|                     | Gun control modules           | EPG S2 & EPG Sprint X   |  |

### **Application examples**

| Segment fit  | Customer application criteria                              | Solution contribution   |
|--|--|---|
| Domestic Appliances, HVAC, White Goods   | 1 main color, few others                                   | Feeding from fluidized and vibrated WAGNER stainless steel hopper or directly from carton box                       |
| ACE & Transport, Accessories, Tractors, Harvesters,<br>Lawn & Garden equipment | Many guns to maximise output                               | Version with up to 12 PEA C4 guns available plus two manual coating platforms to achieve maximum coating efficiency |
| Metal Products, Furniture, Electrical cabinets,<br>Various small parts         | Different colours  | By feeding directly from the powder box, the colour change time can be minimised                                    |
| Automotive, Hang-on parts, Springs, Wheels                                     | Reliable application system for automatic powder coating   | All-in one control included in the PXE ensures<br>a perfectly harmonised system                                     |
| Infrastructure, Aluminium extrusions,<br>General building components           | Constant and smooth powder output and high coating quality | With our EPG S2 modules and the AFC technology, maximum production stability can be achieved                        |

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